

FLUID PERFORMANCE TEST

Fluid Test Report No.: FT-0007

Lubricant Name: Food Grade High Temp. Chain Oil ISO 15

Manufacturer: Schaeffer Mfg. Co.

Customer: Schaeffer Mfg.

Application: Oven Chain

Contact Name: Jay Shields

Contact Phone: (800) 325-9962

Date: 2/12/2003

Test Date: 2/5/2003

Nozzle used: Remote Nozzle Assy.

Item #: 570-85656-0000

Injector size: 1/2 Drop
 1 Drop
 2 Drop

Injector configuration:
Cycle Time: 2 sec.
Dwell Time: 1 sec.
Delay Time: 1 sec.

Tubing Length (Ft.): 3-FT

Regulator Pressure (PSI): 3-8 psig.

Test Temperature
Ambient
Heated

Temperature (deg. F): 400 Deg. F.

Test Objective: To determine the effect of spraying this fluid heated (400 Deg. F.)

Nozzle Gap Size (In.): N/A

Nozzle Orifice Size (In.): .046 Dia.

Spray Distance (In.): 1-1/2"

Spray Width Achieved: ?

Spray Quality

	<u>None</u>	<u>Low</u>	<u>Medium</u>	<u>High</u>
Pulse	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Spits	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Splatters	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Atomizes	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Overspray	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

TEST NOTES

The Fluid test was performed with a Convection oven Heated to 400 Deg. F., the Nozzle body was mounted externally & three feet of 1/8" SS. Tubing was coupled between the nozzle outlet & nozzle tip (Remote style). A winding pattern was made with the steel tubing inside the oven, & the nozzle tip was vented to the outside of the oven .

In conclusion this fluid at these temperatures would vaporize very fast, a steam was produced that would rise into the air, varying of the nozzle air pressure made no visible change to the amount of vapors. With a piece of cardboard very close to the nozzle tip (1" away) this fluid did collect and appeared to maintain its lubrication property.

Tested By: _____

Sales: _____

Engineering: Steve Gorski